

HETHON FEEDER PARTLIST 72-FM-GE/72-FS-GE

Pos.	Drw.Number	Description	Material
1	60_70.001.14	FRAME	S235JR
2	60_70.512.20	GEARED MOTOR 0,37 kW 3f 50Hz 230/400 V	
3	60_70.500.01	PADDLE BEARING HOLDER front	AISI304
3	60_70.500.02	PADDLE BEARING HOLDER front	AISI316
4	60_70.505.00	PLAIN BEARING (Paddle front/back)	Tin Bearing Bronze
5	60_70.004.00 R	PADDLE RIGHT	S235JR
5	60_70.004.01 R	PADDLE RIGHT	AISI304
5	60_70.004.02 R	PADDLE RIGHT	AISI316
6	60_70.004.00 L	PADDLE LEFT	S235JR
6	60_70.004.01 L	PADDLE LEFT	AISI304
6	60_70.004.02 L	PADDLE LEFT	AISI316
7	60_70.004.05	PADDLE BLOCK RING	AISI304
8	60_70.010.01	FORK	S235JR
9	60_80.010.02	GUIDE ON FORK	POM Acetal Copolymer
10	60_70.505.06	DISTANCE WASHER FORK - 2mm Left side	POM Acetal Copolymer
11	60_70.505.05	DISTANCE WASHER FORK - 5mm Right side	POM Acetal Copolymer
12	60_70.010.05	BREAK PIN - DIN 1481 6 x 50	
13	60_70.501.00	BALL BEARING for main drive shaft front	
14	60_70.502.00	BALL BEARING for main drive shaft back and excenter shaft	
15	60_70.018.00	EXCENTER assembly	
16	60_70.007.00	MAIN DRIVE SHAFT assembly	AISI304
16	60_70.007.01	MAIN DRIVE SHAFT assembly	AISI316
17	60_70.007.02	KEY 5 x 5 x 20	
18	60_70.017.00	DISTANCE BUSH main drive shaft	AISI304
18	60_70.017.01	DISTANCE BUSH main drive shaft	AISI316
19	60_70.513.18	SPROCKET T18 Motor	Plain Carbon Steel
19	60_70.513.18S	SPROCKET T18 Motor	AISI304
20	60_70.514.15	SPROCKET T15 Main drive shaft	Plain Carbon Steel
20	60_70.514.15S	SPROCKET T15 Main drive shaft	AISI304
21	60_70.515.13	SPROCKET T13 Excenter	Plain Carbon Steel
21	60_70.515.13S	SPROCKET T13 Excenter	AISI304
22	60_70.516.12	SPROCKET T12 Chain tensioner	Plain Carbon Steel
22	60_70.516.12S	SPROCKET T12 Chain tensioner	AISI304
23	60_70.021.00	BOLT CHAIN TENSIONER (012.9 SC SHLDSCR H8 (M8)10X40)	AISI304
24	60_70.532.00	PLAIN BEARING for sprocket chain tensioner	Tin Bearing Bronze
25	40_70.021.03	WASHER for bolt chain tensioner	AISI304
26	40_70.022.00	GUIDE NUT DIN 508 M8 for bolt for sprocket	S235JR
27	60_70.009.01	BEARING SUPPORT	S235JR
27	60_70.009.02	BEARING SUPPORT	AISI304
27	60_70.009.03	BEARING SUPPORT	AISI316
28	60_70.023.00	FILL PLATE BEARING SUPPORT	AISI304
28	60_70.023.01	FILL PLATE BEARING SUPPORT	AISI316
29	60_70.521.00	BUSH BEARING SUPPORT	AISI304
30	60_70.517.01	CHAIN MOTOR/SCREW	Plain Carbon Steel
30	60_70.517.04	CHAIN MOTOR/SCREW	AISI304
31	60_70.518.00	CHAIN LOCK	Plain Carbon Steel
31	60_70.518.01	CHAIN LOCK	AISI304
32	60_70.517.03	CHAIN MOTOR/PADDLE	Plain Carbon Steel
32	60_70.517.05	CHAIN MOTOR/PADDLE	AISI304
33	70.014.00	HOPPER SUPPORT	S235JR
33	70.014.01	HOPPER SUPPORT	AISI304
33	70.014.02	HOPPER SUPPORT	AISI316
34	70.013.00	FRONT PANEL	S235JR
34	70.013.01	FRONT PANEL	AISI304
34	70.013.02	FRONT PANEL	AISI316
35	40_80.511.23	STARLOCK WASHER 12	AISI304
36	60_70.511.50	TURN LOCK assembly	
37	40_70.512.91	CLIP	POM Acetal Copolymer
38	60_70.011.00	SIDE PANEL	S235JR
38	60_70.011.01	SIDE PANEL	AISI304
38	60_70.011.02	SIDE PANEL	AISI316
39	60_70.012.00	BACK PANEL	S235JR
39	60_70.012.01	BACK PANEL	AISI304
39	60_70.012.02	BACK PANEL	AISI316
40	60_70.511.18	LOCK BUSH BACK PANEL	AISI304
41	40_80.511.30	O-RING For lock bolt back panel	Rubber
42	60_70.003.01	GRID	AISI304
42	60_70.003.02	GRID	AISI316
43	60_70.015.00	COVER	S235JR
43	60_70.015.01	COVER	AISI304
43	60_70.015.02	COVER	AISI316
44	40_80.509.00	GRIP	Bakelite
45	40_70.508.05	FOOT	
46	70.510.00	HOPPER (Standard)	
46	70.510.10	HOPPER (Food grade)	
46	70.510.20	HOPPER (Anti static)	
46	70.510.30	HOPPER (Chlorine resistant)	
47	40_70.006.00	HOPPER SHAFT	AISI316
48	70.005.00	HOPPER BEARING	POM Acetal Copolymer
48	70.005.01	HOPPER BEARING (Air flushed)	POM Acetal Copolymer
49	60_70.503.00	SEAL (NBR)	Rubber
49	60_70.503.01	SEAL (Viton)	Rubber
50	40_80.000.01	TYPE PLATE	AISI304
51	40_80.000.00	NAME STICKER	Sticker
52	40_80.000.02	SAFTEY STICKER	Sticker
53	70.506.00	NOZZLE AND INNER CLAMP	AISI304